INSTRUCTIONS FOR USE OF SPECIAL CLUTCH OPERATING LINKS 4620 7020 4520

FLYWHEEL MACHINING DIMENSION:

OEM STOP-TO-FACE DIMENSION STOP-TO-FACE AFTER MACHINING 0.312" - 0.337" MAX

0.250" - 0.275"

TO DETERMINE DIMENSION: POSITION A DIAL INDICATOR ON SURFACE (A). (SEE FIG. BELOW) MEASURE THE DISTANCE BETWEEN (A) AND THE CLUTCH DISC FRICTION SURFACE (B), THEN USING THE SAME SEATING SURFACE FOR THE DIAL INDICATOR MEASURE THE DISTANCE BETWEEN (A) AND THE CLUTCH COVER STOP (C). SUBTRACT THE (A) TO (C) MEASUREMENT FROM THE (A) TO (B) MEASUREMENT TO DETERMINE PROPER CLUTCH OPERATING LINK TO USE.

EXAMPLE: DISTANCE (A) TO (B) = 1.140

(A) TO (C) = .887

.253

(DISTANCE BETWEEN CLUTCH DISC SURFACE AND CLUTCH COVER STOP)

IF CALCULATION IS BETWEEN .250 AND .275 USE ORIGINAL CLUTCH LINKS IN PPA (#R43387). IF CALCULATION IS BETWEEN .312 AND .337 NEW LINKS CAN BE PURCHASED # (AR68421). IF THE DISTANCE FALLS IN BETWEEN TWO RANGES GIVEN, MACHINE SURFACE (B) OF THE FW ENOUGH TO BRING THE MEASUREMENT IN THE .312 TO .337 RANGE AND USE (3) AR68421 LINKS. LINKS AVAILABLE THROUGH JOHN DEERE ONLY.

